

FIGURE 1

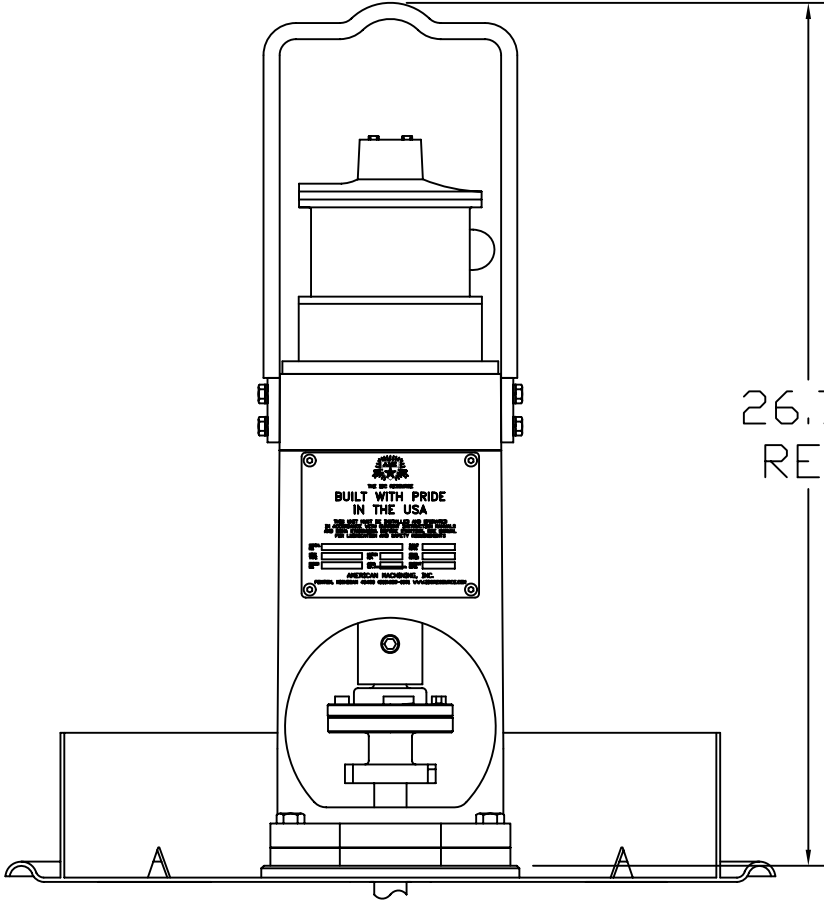
FIGURE 2

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REF.

INSTRUCTIONS:

- 1) LIFT SHAFT COUPLING LOCKING PIN AND TURN COUPLING COUNTER CLOCKWISE TO CLEAR RETAINER PINS.
 - 2) REMOVE GUARD (NOT SHOWN) FROM DRIVE
 - 3) PLACE DRIVE ON COVER FLANGE.
 - 4) ROTATE DRIVE 1/6 TURN COUNTER CLOCKWISE TO ENGAGE DRIVE LOCKING LUGS.
 - 5) LIFT SHAFT ASSEMBLY APPROXIMATELY 2 INCHES SO THAT THE COUPLING DOGS PASS THROUGH THE DRIVE COUPLING.
 - 6) ROTATE SHAFT ASSEMBLY 1/8 TURN COUNTER CLOCKWISE TO ENGAGE COUPLING DOGS INTO DRIVE COUPLING. (SEE FIG. 3)
- * USE AMI DRIVE WRENCH (110920) TO KEEP DRIVE FROM ROTATING AND USE AMI COUPLING WRENCH (110152) TO TIGHTEN THE CONNECTION.
- 7) REPLACE GUARD ON DRIVE PRIOR TO USE

ZONE		REV	DESCRIPTION		DATE	REVISED BY	APPROVED BY
-		A	REVISED NOTE #6 / CORRECTED WRENCH NUMBERS		01-29-2004	REICH	REICH



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FIGURE 3

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES GENERAL TOLERANCES					PROJECTION 		DO NOT SCALE THIS DRAWING BREAK SHARP EDGES REMOVE BURRS & FLASH		AMERICAN MACHINING, INC. FENTON, MICHIGAN				
FRACTIONS:	JOK DECIMALS:	JOKK DECIMALS:	JOKKK DECIMALS:	ANGLES:	FINISH:		DESCRIPTION						
N/A	N/A	N/A	N/A	N/A	N/A ✓		INSTRUCTION SHEET - DRIVE/COUPLING ASSEMBLY						
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